

	Product to be loaded after washdown:									
Product loaded prior to washdown:	Garnet GMA (CAS White)	Ilmenite GMA & Iluka (CAS Black)	Rutile/HyTi Iluka	Zircon Iluka	Zircon Concentrate Iluka	Talc Imerys	Ilmenite Strandline	Zircon Concentrate Strandline	HMC Image Resources & Strandline	Spodumene Liontown
Garnet GMA (CAS White)		20HR	20HR	20HR	20HR	20HR	16HR	16HR	16HR	16HR
Ilmenite GMA & Iluka (CAS Black)	20HR		6HR	16HR	6HR	16HR	6HR	6HR	6HR	12HR
Rutile/HyTi Iluka	20HR	6HR		16HR	6HR	16HR	6HR	6HR	6HR	12HR
Zircon Iluka	20HR	16HR	16HR		2HR	16HR	12HR	2HR	2HR	12HR
Zircon Concentrate Iluka	20HR	16HR	16HR	16HR		16HR	12HR	2HR	2HR	12HR
Talc Imerys	34HR	34HR	34HR	30HR	30HR		20HR	20HR	20HR	20HR
Ilmenite Strandline	16HR	6HR	6HR	12HR	12HR	12HR		2HR	2HR	16HR
Zircon Concentrate Strandline	16HR	12HR	12HR	12HR	2HR	12HR	12HR		2HR	16HR
HMC Image Resources & Strandline	16HR	12HR	12HR	12HR	12HR	12HR	12HR	12HR		16HR
Spodumene Liontown	16HR	12HR	12HR	12HR	12HR	12HR	16HR	16HR	16HR	

Hours are based on normal operator manning, normal spillage of product, weather condition, and the like.

All information regarding the requirements of washdowns can be checked with the MWPA Operations Supervisor.

All Hours are calculated based on time to washdown and conduct necessary chute changes.

All plant inspections are generally completed in daylight hours as per shipper's requirements.

	Product loaded from CV401 circuit
	Product loaded from CV03 circuit

SHIPLOADER 4 CHUTE:
CAS White/Black - Products requiring the Cascade Chute with white or black buckets for loading.
All other products use the Telescopic/Artic Chute.